

AXIOM LAT PULL ROW

OP-LR

Parts Manual

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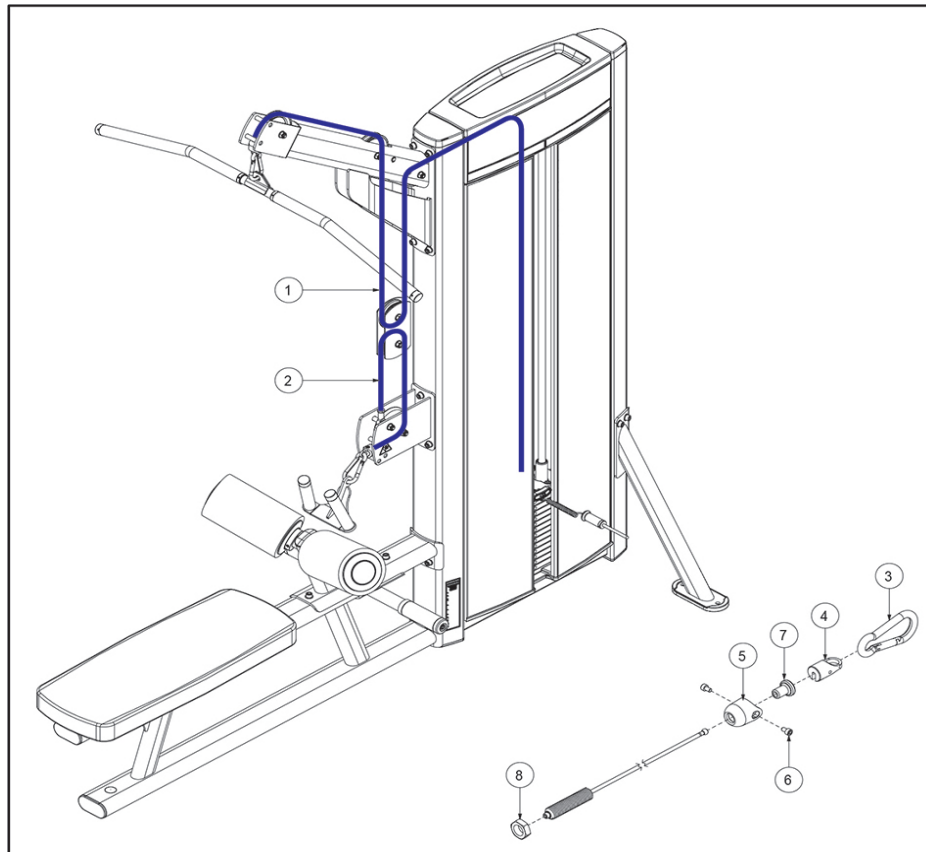


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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

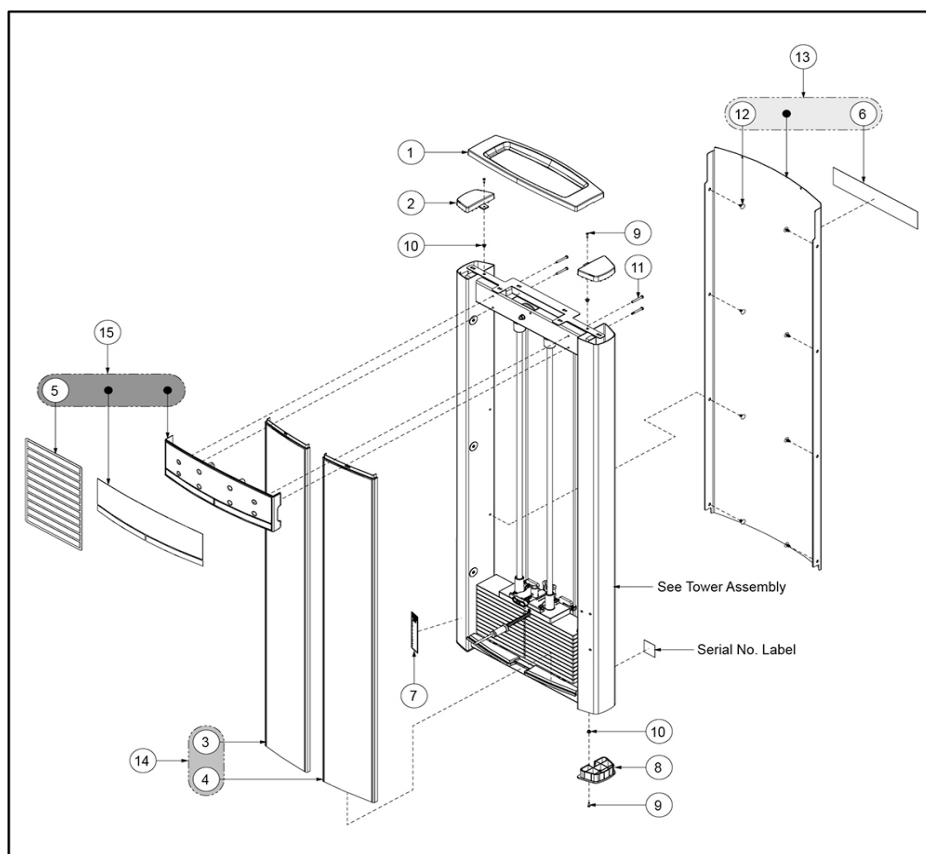
OP-LR Cable Assembly



Ref #	Part Number	Qty	Description
1	1013002-0006	1	CABLE ASSY: BALL END, OP-LR, TOWER
2	1015182-0001	1	CABLE: OP-LR, ROW
3	3250201	2	SNAP LINK, 3/8" DIA
4	8943601	2	LINK, CM/MJ, CABLE END
5	8943702	2	HSNG, CABLE END -CHR
6	3250002	4	M5 X 0.8 X 8 HXS SOC CS ST BZ
7	8943802	2	INSERT, CABLE END -CHR
8	3236902	2	NUT, HEX JAM M16 X 2 SS

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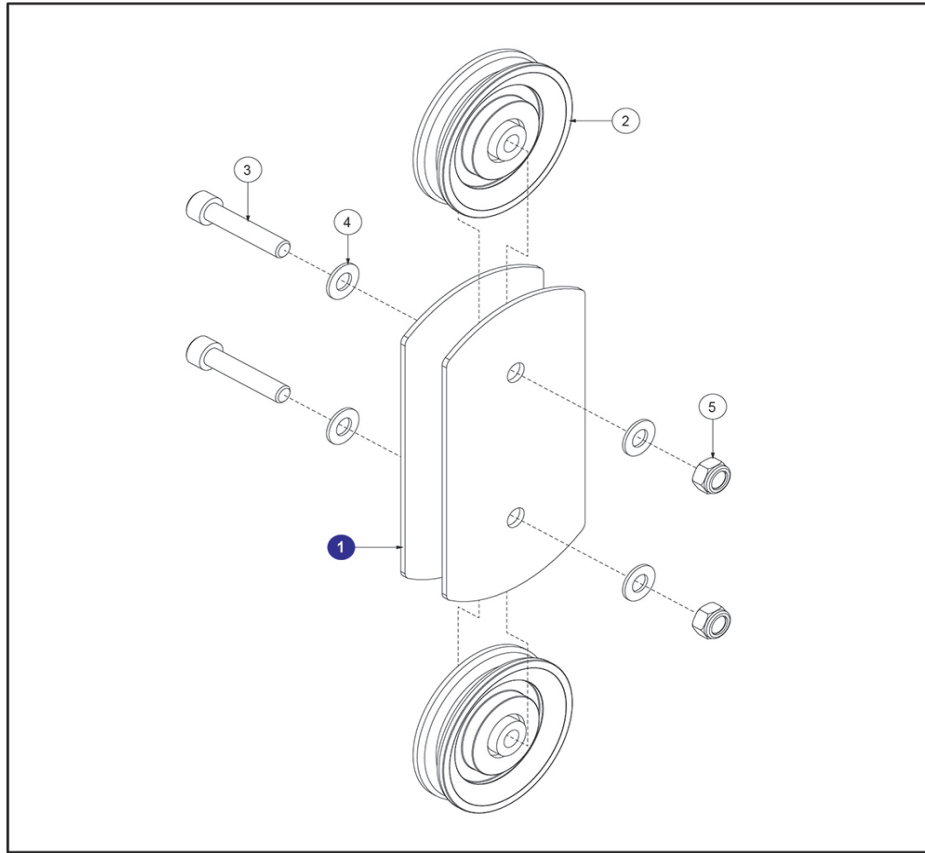
OP-LR Cap and Shroud Assembly



Ref #	Part Number	Qty	Description
1	1012165-0001	1	CAP: TOP, TWR, OP
2	1011749-0001	1	CAP: TRAP TUBE
3	1015504-0003	1	ASSEMBLY: FRONT SHROUD, OP, SNUG FIT -LH TALL
4	1015504-0004	1	ASSEMBLY: FRONT SHROUD, OP, SNUG FIT -RH TALL
5	1013544-0013	1	DECAL: SHEET, MULTI-LINGUAL, OP-LR
6	1008491-0001	1	LABEL, LIFE FITNESS, 16IN
7	8630801	1	LABEL, ASTM, SELECT VERT-SHEET
8	9412701	2	ASSY, TRAP TUBE, CAP -BTM
9	3275801	4	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
10	0017-00042-1147	4	GROMMET: SCREW, 8 OR 10
11	1012381-0006	4	SCREW: M6-1, HCS, 55MM
12	1006620-0001	8	RETAINER: PANEL, 9/32 X 1/2 NYL
13	1014559-0002	1	KIT: SHROUD, REAR, OP, TALL
14	1015742-0001	1	KIT: FRONT SHROUDS, OP, TALL
15	1014549-0013	1	KIT: CAP, FRONT, OP-LR

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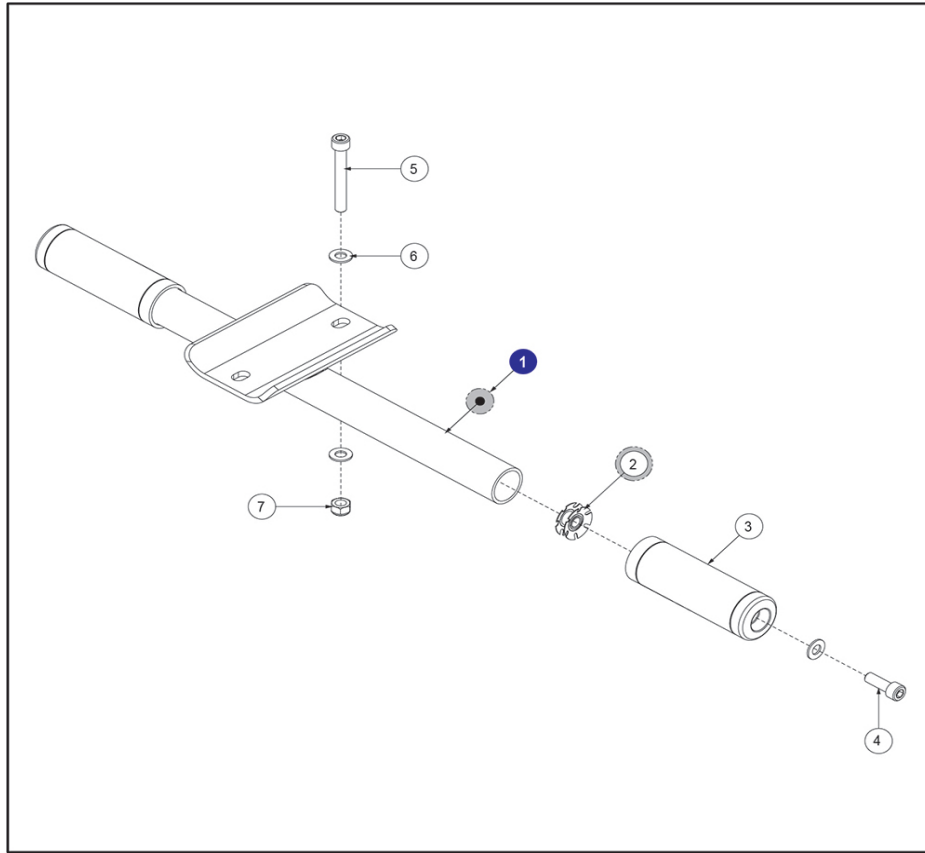
OP-LR Floating Pulley Assembly



Ref #	Part Number	Qty	Description
1	1014753-0099	2	PLATE: FLOATING PULLEY, Custom
2	3245702	2	PULLEY, 3.5IN OD, 10MM ID
3	3251707	2	M10 X 1.5 X 50 HXS SOC CS ST ZN
4	3102514	4	WASHER, FLAT 3/8 IN SAE ST ZN
5	LEA3242002	2	Hardware: Hex Nut 10MM D

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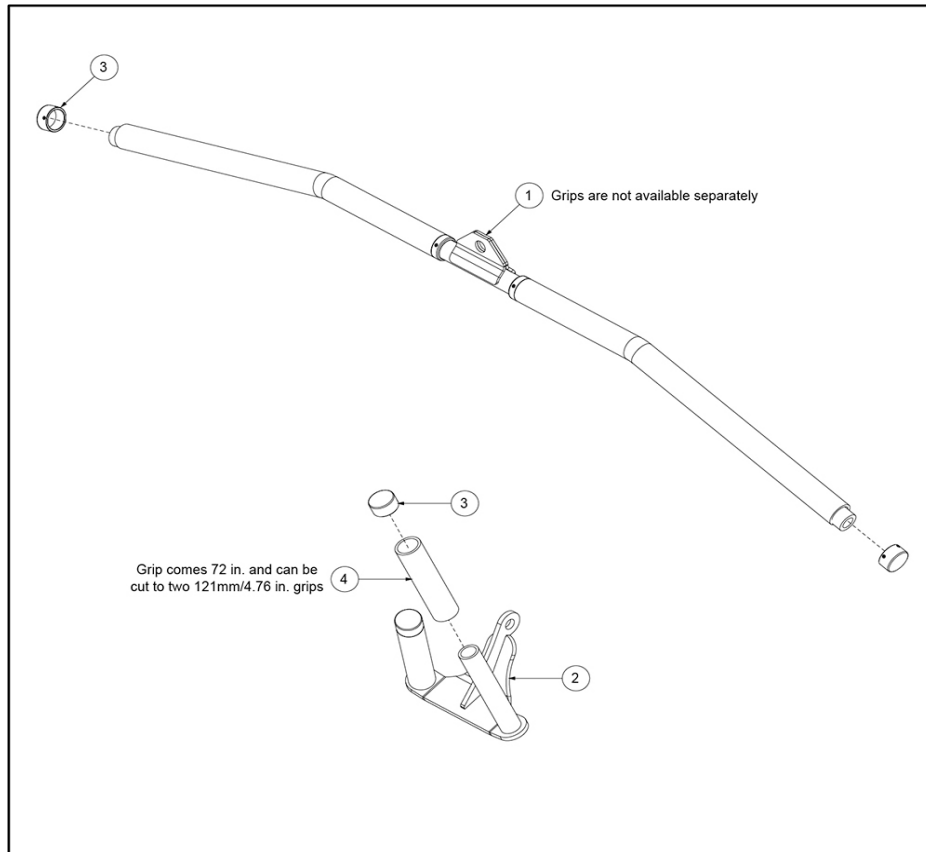
OP-LR Foot Support Assembly



Ref #	Part Number	Qty	Description
1	1016672-0099	1	KIT: OP-LR, FOOT SUPPORT Custom
2	7347301	2	NUT, SPIDER M10 X 1.5
3	7800102	2	GRIP, 1.50 ID FOOT
4	3251703	2	M10 X 1.5 30 HXS SOC CS ST ZN
5	3251712	1	M10 X 1.5 X 75 HXS SOC CS ST ZN
6	3102514	3	WASHER, FLAT 3/8 IN SAE ST ZN
7	LEA3242002	1	Hardware: Hex Nut 10MM D

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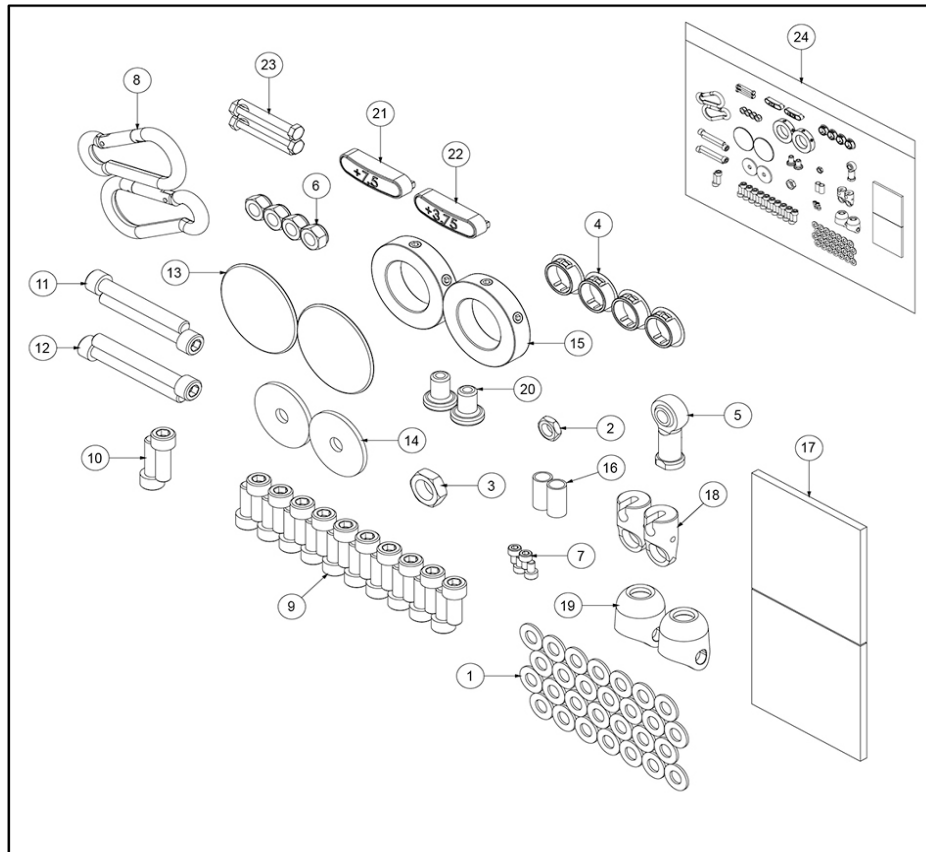
OP-LR Handle Assemblies



Ref #	Part Number	Qty	Description
1	7442301	1	PTD ASSY, LAT BAR
2	1014374-0028	1	WELDMENT: ROW HANDLE, OP - CHR
3	7662901	4	CAP; GRIP 1.25 OD
4	3235806	2	GRIP, 1.25 OD X .125 WALL OPEN END

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OP-LR Hardware Pack

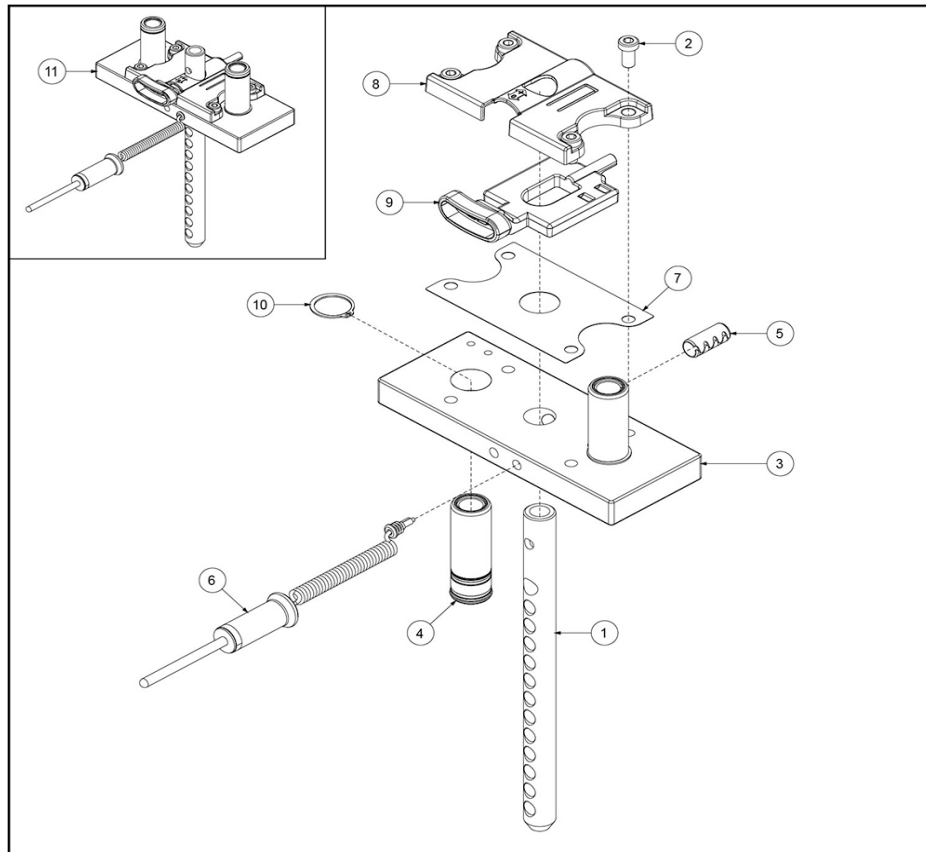


Ref #	Part Number	Qty	Description
1	3102514	28	WASHER, FLAT 3/8 IN SAE ST ZN
2	3236901	1	NUT, HEX JAM M10 X 1.5 SS
3	3236902	1	NUT, HEX JAM M16 X 2 SS
4	3237407	4	PLUG, 1 IN HOLE
5	3237901	1	ROD END, METRIC FEMALE
6	LEA3242002	4	Hardware: Hex Nut 10MM D
7	3250002	4	M5 X 0.8 X 8 HXS SOC CS ST BZ
8	3250201	2	SNAP LINK, 3/8" DIA
9	LEA3251702	20	SCREW; M10 X1.5 25MM
10	3251703	2	M10 X 1.5 30 HXS SOC CS ST ZN
11	3251712	2	M10 X 1.5 X 75 HXS SOC CS ST ZN
12	3251713	2	M10 X 1.5 X 80 HXS SOC CS ST ZN
13	7308702	2	CAP, BEARING HOUSING
14	7322301	2	PLATE, 1.97 OD X .447 ID 10GA
15	7357901	2	COLLAR, SHAFT 1.53 ID ALUM
16	7489411	2	BSHNG, .500 OD X .402 ID X 0.969
17	8867401	2	PLATE, SHIM, OSLR
18	8943601	2	LINK, CM/MJ, CABLE END
19	8943702	2	HSNG, CABLE END -CHR
20	8943802	2	INSERT, CABLE END -CHR
21	1006750-0001	1	CAP, 7.5 LB INC WEIGHT - LBS
22	1006751-0001	1	CAP: 3.75 KG INC WEIGHT - KG

Ref #	Part Number	Qty	Description
23	1012381-0006	4	SCREW: M6-1, HCS, 55MM
24	1015358-0001	1	ASSEMBLY: HARDWARE PACK, OP-LR

** Upholstery and Frame Colors are list at the end of the Parts Manual **

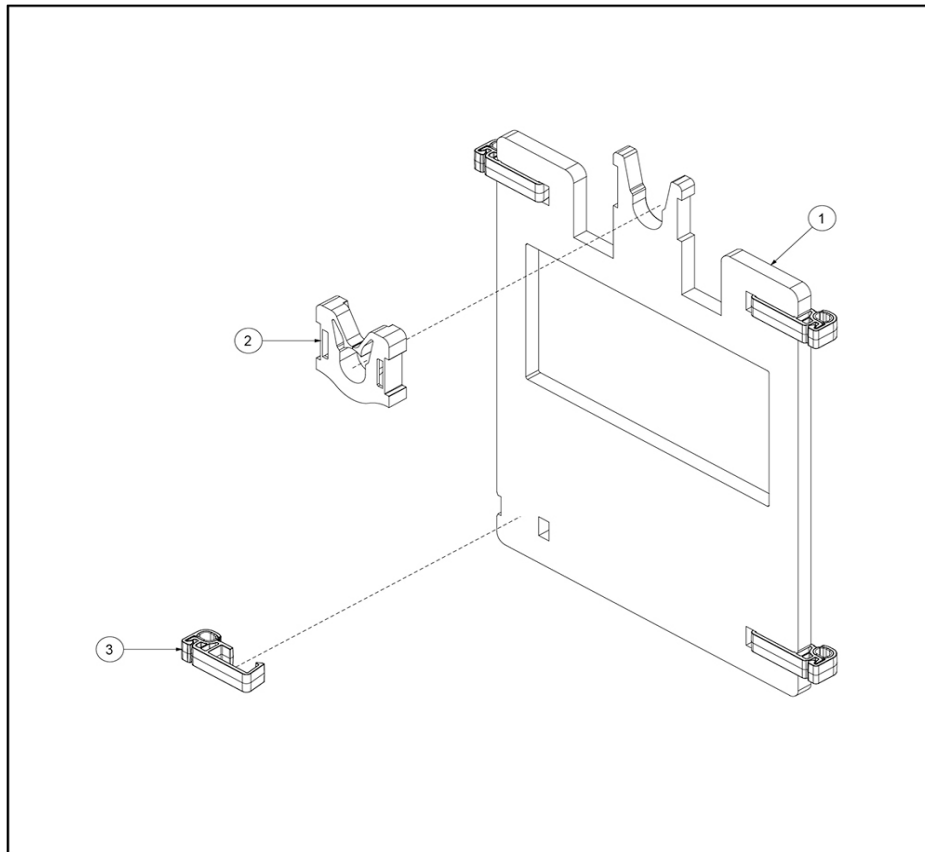
OP-LR Headplate Assembly - 12 Plate



Ref #	Part Number	Qty	Description
1	1011243-0003	1	SHAFT: SELECTOR, 12 PLATE
2	3236201	4	M10 X 1.5 X 20 SHCS, LOW HEAD
3	9427401	1	HEADPLATE, WT. STACK, 10LB
4	1011240-0001	2	BUSHING ASSY: HEADPLATE, LONG, 3/4"
5	3236001	1	BUSHING, SPRING PIN
6	1003679-0003	1	ASSY, WGT STK SEL PIN -YEL
7	1006707-0001	1	DIE CUT: 7.5LB INC WEIGHT, NYLON SHEET, 0.020"
8	1007806-0001	1	HSNG, 7.5LB INC WEIGHT
9	1008675-0001	1	HANDLE: 7.5LB INC WT, PLASTIC
10	1011242-0001	2	RETAINING RING: EXTERNAL, TYPE NA1, 1-1/4"
11	1012947-0003	1	ASSEMBLY: HEADPLATE, OP, 12

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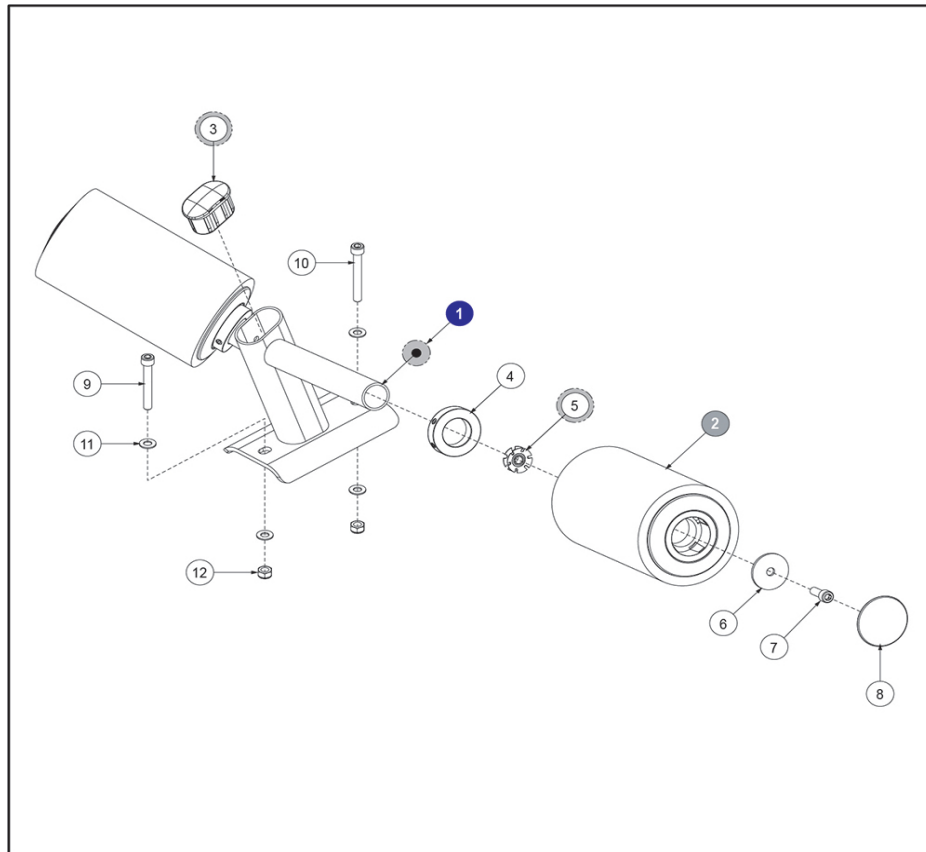
OP-LR Increment Weight Assembly - 12 Plate



Ref #	Part Number	Qty	Description
1	1012315-3028	1	PLATE: INCR. WEIGHT, 7.5LBS, 12 PLATE - CHR
2	1008566-0001	1	GUARD: INCREMENT WEIGHT, 0.375
3	1010805-0001	4	GUIDE ROD ASSY: INCR WT, 3/8", CHARCOAL GRAY

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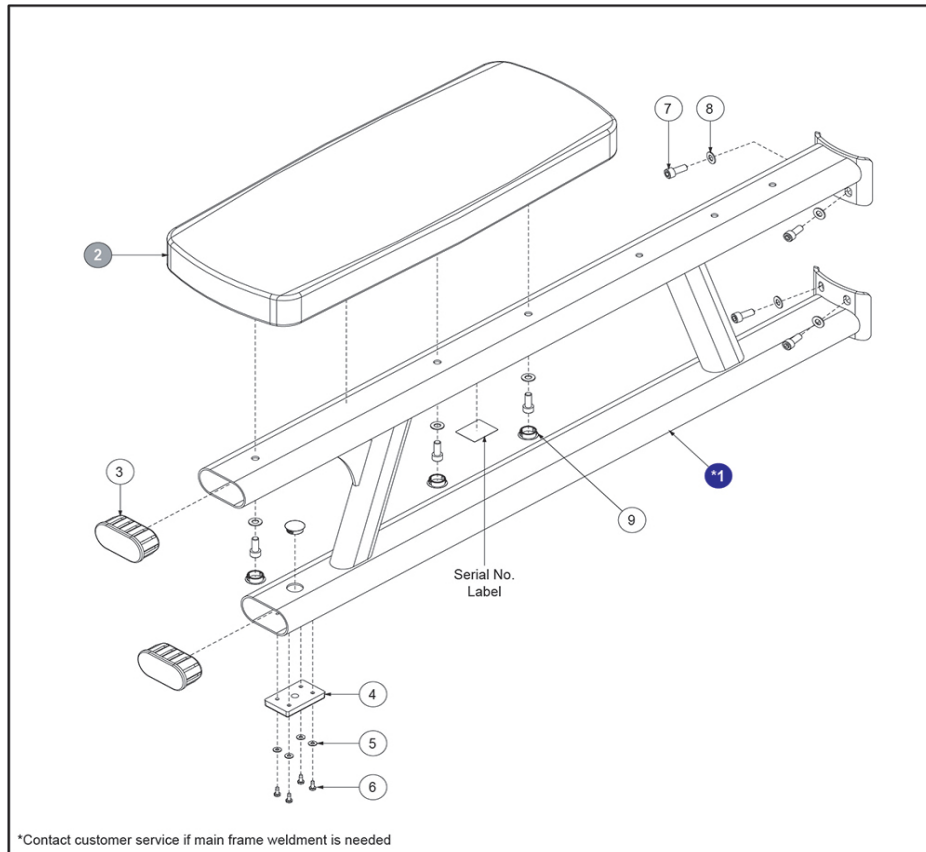
OP-LR Roller Pad Assembly



Ref #	Part Number	Qty	Description
1	1016828-0099	1	ASSEMBLY: ROLLER PAD, OP-LR, PTD Custom
2	1000005-0099	2	ASSY, ROLLER PAD SHORT CUS, SNGL STITCH- Custom
2	1000005-0199	2	ASSY, ROLLER PAD SHORT, DBL STITCH- Custom
3	7800502	1	CAP, SML FLOV END -CHR
4	7357901	2	COLLAR, SHAFT 1.53 ID ALUM
5	7347301	2	NUT, SPIDER M10 X 1.5
6	7322301	2	PLATE, 1.97 OD X .447 ID 10GA
7	3251703	2	M10 X 1.5 30 HXS SOC CS ST ZN
8	7308702	2	CAP, BEARING HOUSING
9	3251712	1	M10 X 1.5 X 75 HXS SOC CS ST ZN
10	3251713	1	M10 X 1.5 X 80 HXS SOC CS ST ZN
11	3102514	4	WASHER, FLAT 3/8 IN SAE ST ZN
12	LEA3242002	2	Hardware: Hex Nut 10MM D

** Upholstery and Frame Colors are list at the end of the Parts Manual **

OP-LR Seat Frame Assembly

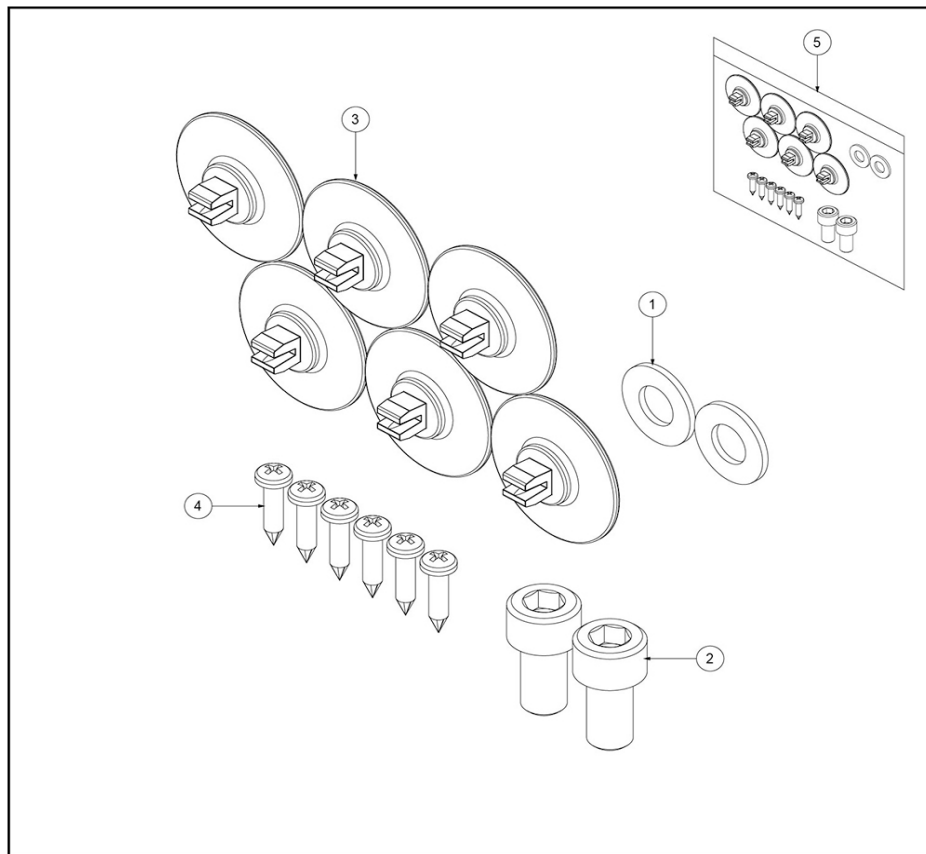


*Contact customer service if main frame weldment is needed

Ref #	Part Number	Qty	Description
1	1014735-0099	1	WELDMENT: OP-LR, SEAT FRAME Custom
2	1015214-0199	1	PAD: BACK, FLAT - DOUBLE STITCH Custom
2	1015214-0099	1	PAD: BACK, FLAT - SINGLE STITCH Custom
3	8012902	2	CAP, MFLOV END -CHR
4	7810811	1	PAD, RUBBER FOOT -CHR
5	3114407	4	WASHER, FLAT #10 SAE ST BZ
6	3270602	4	SCREW, #10-32 X .50 TRX PAN ST BZ
7	LEA3251702	7	SCREW; M10 X1.5 25MM
8	3102514	7	WASHER, FLAT 3/8 IN SAE ST ZN
9	3237407	4	PLUG, 1 IN HOLE

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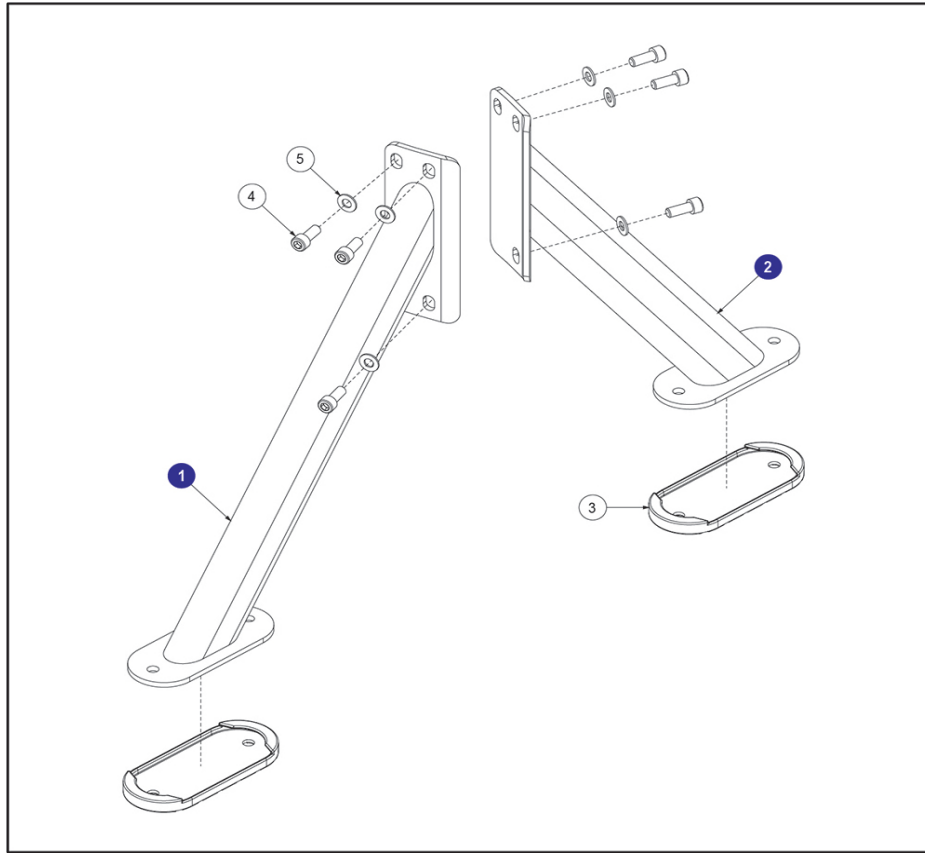
OP-LR Shroud Hardware Pack



Ref #	Part Number	Qty	Description
1	3102514	2	WASHER, FLAT 3/8 IN SAE ST ZN
2	3251701	2	M10 X 1.5 20 HXS SOC CS ST ZN
3	1012251-0001	6	GROMMET: RETAINER, SHROUD
4	3275801	6	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
5	1012951-0001	1	ASSEMBLY: HARDWARE, KIT, SHROUD, OP

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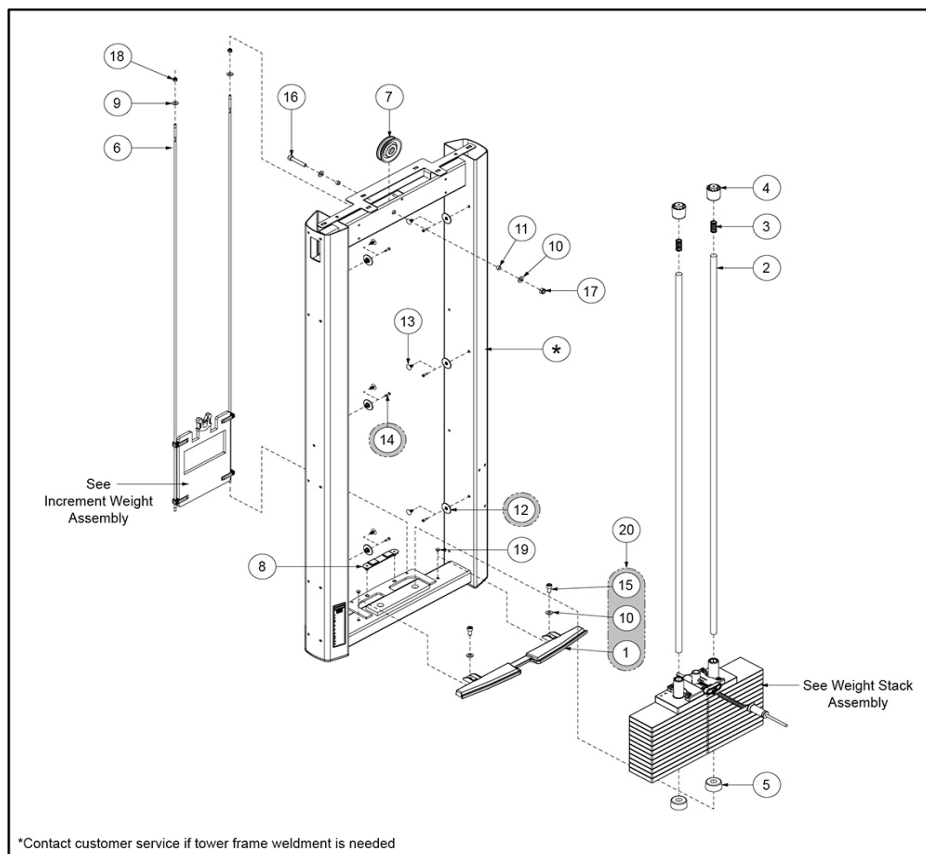
OP-LR Stability Leg Assemblies



Ref #	Part Number	Qty	Description
1	1013989-0099	1	WELDMENT: STABILITY LEG, TRAP, LH, Custom
2	1013992-0099	1	WELDMENT: STABILITY LEG, TRAP, RH, Custom
3	8474502	2	FOOT, OPTIMA -BLK
4	LEA3251702	6	SCREW; M10 X1.5 25MM
5	3102514	6	WASHER, FLAT 3/8 IN SAE ST ZN

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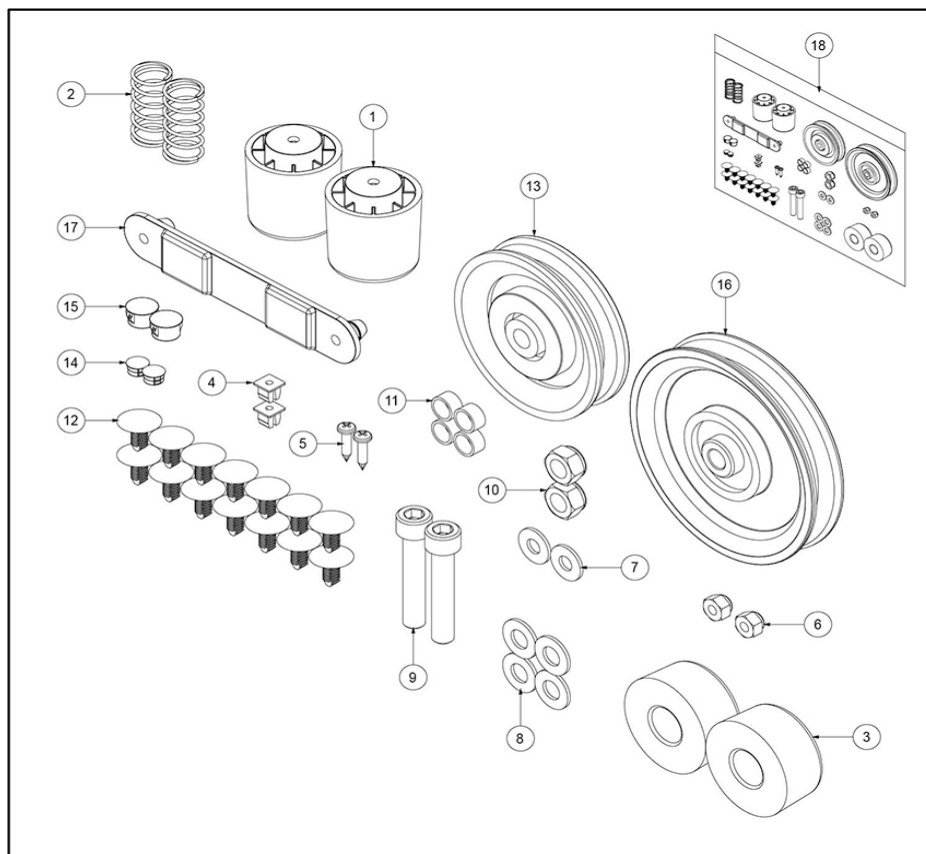
OP-LR Tower Assembly



Ref #	Part Number	Qty	Description
1	1012110-0001	1	CAP: BOTTOM, TWR, OP
2	7328627	2	GUIDE ROD, .75 OD SOLID X 61.54
3	1011496-0001	2	SPRING: 0.72IN OD, 0.596IN ID, 1.50IN LG
4	1011495-0001	2	HOUSING: GUIDE ROD, OP
5	7352101	2	CUSHION, WEIGHT STACK
6	1008192-0005	2	GUIDE ROD: 0.25 OD SOLID, 62.95
7	3245702	1	PULLEY, 3.5IN OD, 10MM ID
8	1011601-0001	1	BUMPER: INCR. SYSTEM, OP
9	3102506	2	WASHER, FLAT 1/4 ID ZN
10	3102514	6	WASHER, FLAT 3/8 IN SAE ST ZN
11	7489403	4	BSHNG, .500 OD X .402 ID X .272
12	1012251-0001	4	GROMMET: RETAINER, SHROUD
13	1006620-0001	4	RETAINER: PANEL, 9/32 X 1/2 NYL
14	3275801	4	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
15	3251701	2	M10 X 1.5 20 HXS SOC CS ST ZN
16	3251708	2	M10 X 1.5 X 55 HXS SOC CS ST ZN
17	LEA3242002	2	Hardware: Hex Nut 10MM D
18	3102806	2	NUT, NYLOCK 1/4-20
19	1012319-0001	2	PLUG: 8.7MM OD, BLK
20	1012950-0001	1	KIT: SHROUD, FRONT, OP, SHORT

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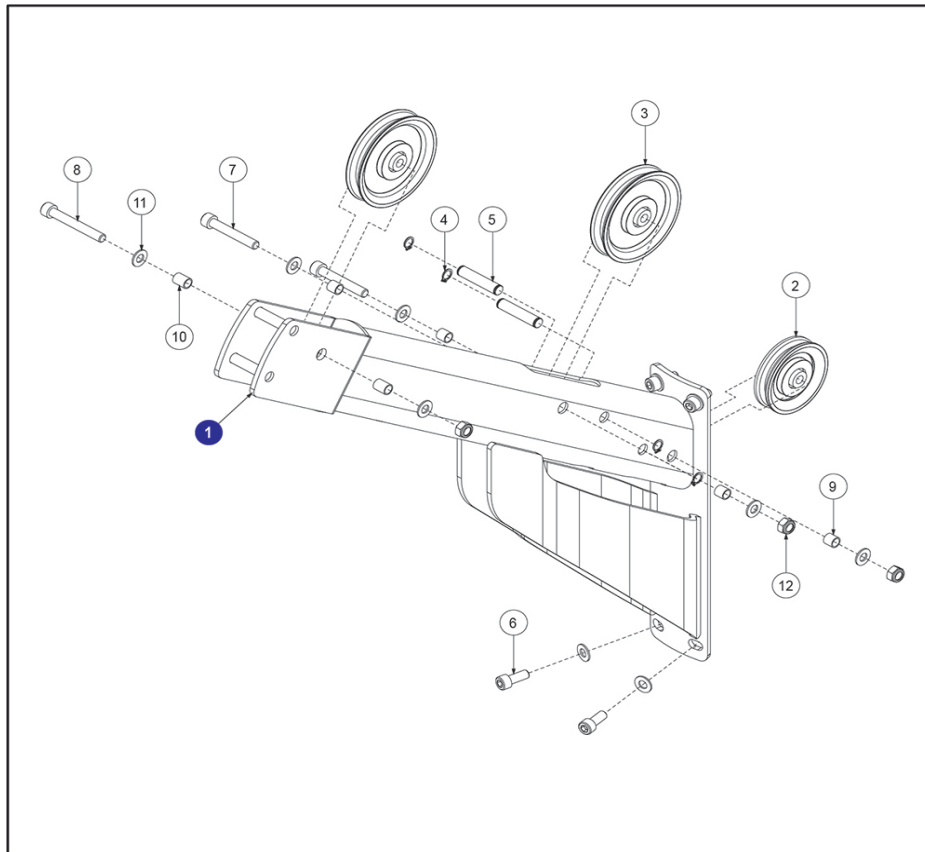
OP-LR Tower Hardware Pack



Ref #	Part Number	Qty	Description
1	1011495-0001	2	HOUSING: GUIDE ROD, OP
2	1011496-0001	2	SPRING: 0.72IN OD, 0.596IN ID, 1.50IN LG
3	7352101	2	CUSHION, WEIGHT STACK
4	0017-00042-1147	2	GROMMET: SCREW, 8 OR 10
5	3275801	2	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
6	3102806	2	NUT, NYLOCK 1/4-20
7	3102506	2	WASHER, FLAT 1/4 ID ZN
8	3102514	4	WASHER, FLAT 3/8 IN SAE ST ZN
9	3251708	2	M10 X 1.5 X 55 HXS SOC CS ST ZN
10	LEA3242002	2	Hardware: Hex Nut 10MM D
11	7489403	4	BSHNG, .500 OD X .402 ID X .272
12	1006620-0001	14	RETAINER: PANEL, 9/32 X 1/2 NYL
13	3245702	1	PULLEY, 3.5IN OD, 10MM ID
14	1012319-0001	2	PLUG: 8.7MM OD, BLK
15	3237406	2	PLUG, 1/2 IN HOLE
16	9319901	1	PULLEY, 3/16 IN CABLE (T2), 4.5 IN OD
17	1011601-0001	1	BUMPER: INCR. SYSTEM, OP
18	1013004-0001	1	ASSEMBLY: HARDWARE, TWR, OP

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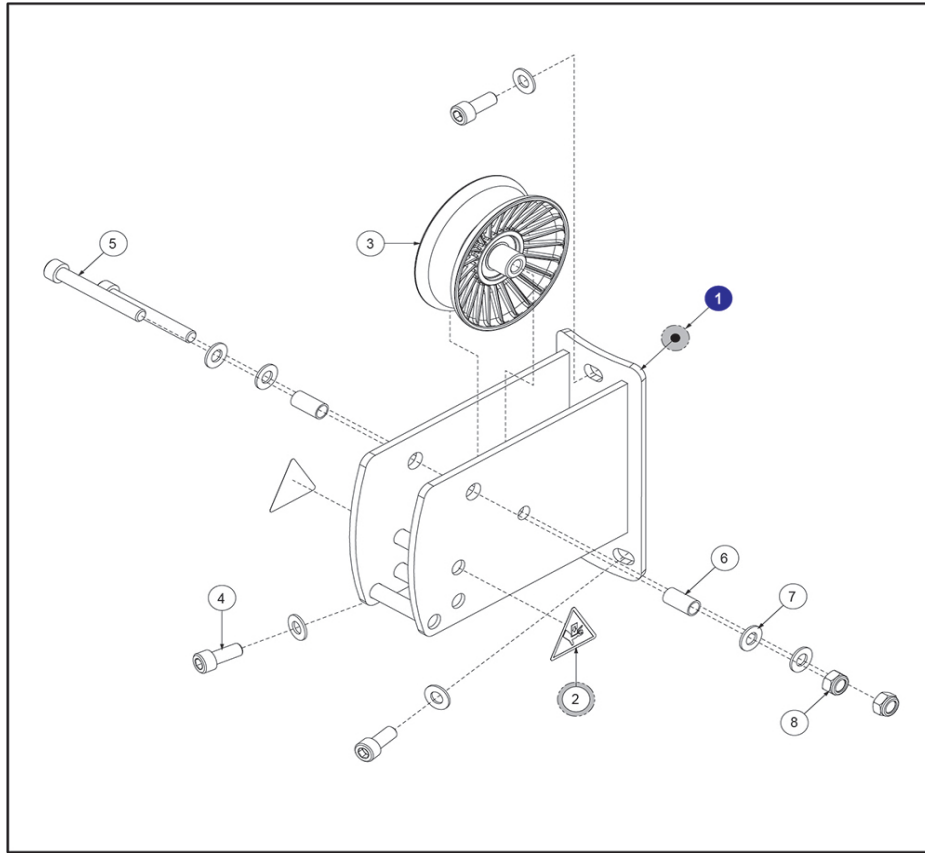
OP-LR Upper Mount Assembly



Ref #	Part Number	Qty	Description
1	1014791-0099	1	WELDMENT: UPPER MOUNT, PULLDOWN Custom
2	3245702	1	PULLEY, 3.5IN OD, 10MM ID
3	3237802	2	PULLEY, 1/4 IN CABLE (T3), 4.5 IN OD
4	3243902	4	RING, BRE M12, ST, PP, TC
5	8254001	2	AXLE, TCWHL
6	LEA3251702	4	SCREW; M10 X1.5 25MM
7	3251710	2	M10 X 1.5 X 65 HXS SOC CS ST ZN
8	3251712	1	M10 X 1.5 X 75 HXS SOC CS ST ZN
9	7489410	4	BSHNG, .500 OD X .402 ID X 0.472
10	7489408	2	BSHNG, .500 OD X .402 ID X 0.638
11	3102514	10	WASHER, FLAT 3/8 IN SAE ST ZN
12	LEA3242002	2	Hardware: Hex Nut 10MM D

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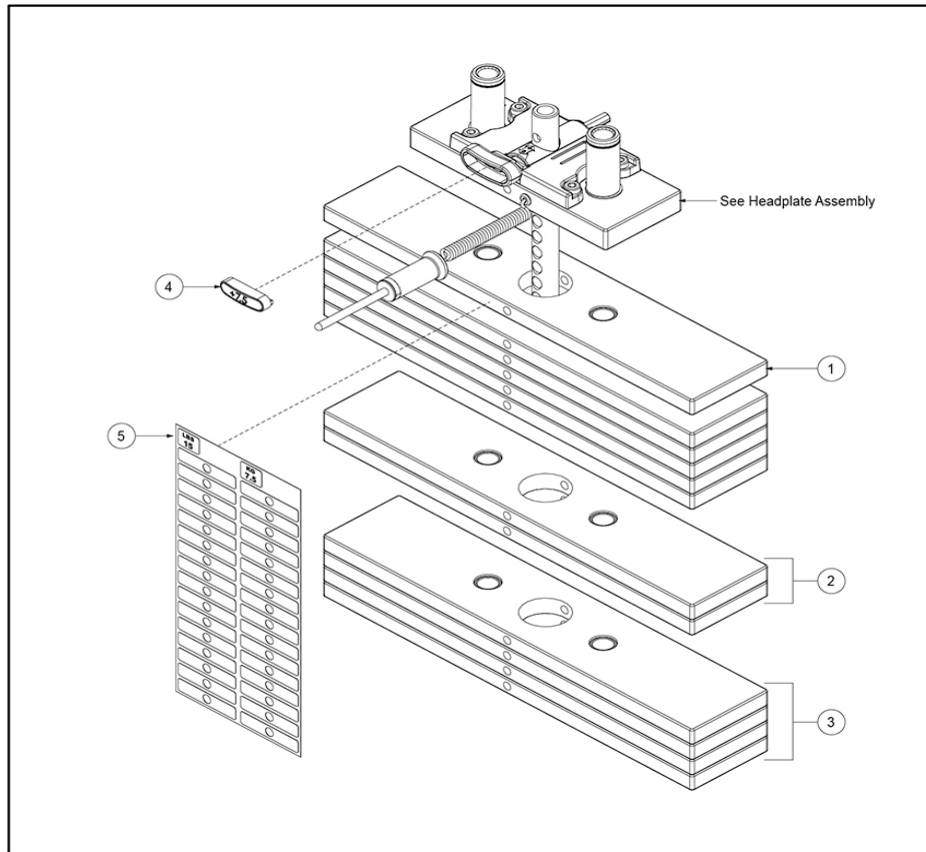
OP-LR V-Groove Pulley Support Assembly



Ref #	Part Number	Qty	Description
1	1016925-0099	1	KIT: V GROOVE PULLEY WELDMENT Custom
2	8039501	2	LABEL, WARNING TRIANGLE
3	7616602	1	PULLEY: V-GROOVE 4.5 OD x 2, CG
4	LEA3251702	3	SCREW; M10 X1.5 25MM
5	3251713	2	M10 X 1.5 X 80 HXS SOC CS ST ZN
6	7489411	2	BSHNG, .500 OD X .402 ID X 0.969
7	3102514	7	WASHER, FLAT 3/8 IN SAE ST ZN
8	LEA3242002	2	Hardware: Hex Nut 10MM D

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OP-LR Weight Stack Assembly - 12 Plate



Ref #	Part Number	Qty	Description
1	1014560-0001	12	KIT: WEIGHT PLATE, OP, 1 PLATE
2	1014560-0002	6	KIT: WEIGHT PLATE, OP, 2 PLATE
3	1014560-0004	3	KIT: WEIGHT PLATE, OP, 4 PLATE
4	1006750-0001	1	CAP, 7.5 LB INC WEIGHT - LBS
4	1006751-0001	1	CAP: 3.75 KG INC WEIGHT - KG
5	1013156-0001	1	DECAL: WGT STK, 255LB/127.5KG

** Upholstery and Frame Colors are list at the end of the Parts Manual **

Frame and Upholstery Color Chart

FRAME COLOR OPTION

SELECT POWDERCOAT COLOR

- ☐ BLACK
- ☐ BLUE
- ☐ CANDY APPLE RED
- ☐ CHARCOAL
- ☐ DIAMOND WHITE CLEAR
- ☐ ELECTRIC BLUE
- ☐ ICE BLUE METALLIC CLEAR
- ☐ MIDNIGHT METALLIC CLEAR
- ☐ MOCHA SAND
- ☐ PLATINUM CLEAR
- ☐ RED
- ☐ TITANIUM CLEAR
- ☐ WHITE
- ☐ YELLOW

UPHOLSTERY COLOR OPTION

SELECT UPHOLSTERY COLOR

- ☐ AMERICAN BEAUTY RED
- ☐ AZURE
- ☐ BLACK
- ☐ BLACK CARBON FIBER
- ☐ BURGUNDY
- ☐ CANDY APPLE RED
- ☐ CHESTNUT
- ☐ CONCORD
- ☐ CRANBERRY
- ☐ DARK WALNUT
- ☐ DOVE GRAY
- ☐ EMERALD
- ☐ GRAPHITE
- ☐ GROTTA
- ☐ HUNTER GREEN
- ☐ IMPERIAL BLUE
- ☐ NAVY
- ☐ REGIMENTAL BLUE
- ☐ ROYAL BLUE
- ☐ SLATE
- ☐ SUEDE
- ☐ TERRA COTTA
- ☐ WHEAT

- Items call-outs circled by a dashed circle, , are part of an assembly.
- Items identified with a "●" are not available. Order the assembly if item is needed.
- Items that are not referenced with a bubble number and part number are not available.

UPHOLSTERY

1 2 3

- Items with Gray call-outs require the upholstery color within the order notes.

FRAME COLOR

1 2 3

- Items with Blue call-outs require the powder coat frame color to be within the order notes.

